

Figure 1

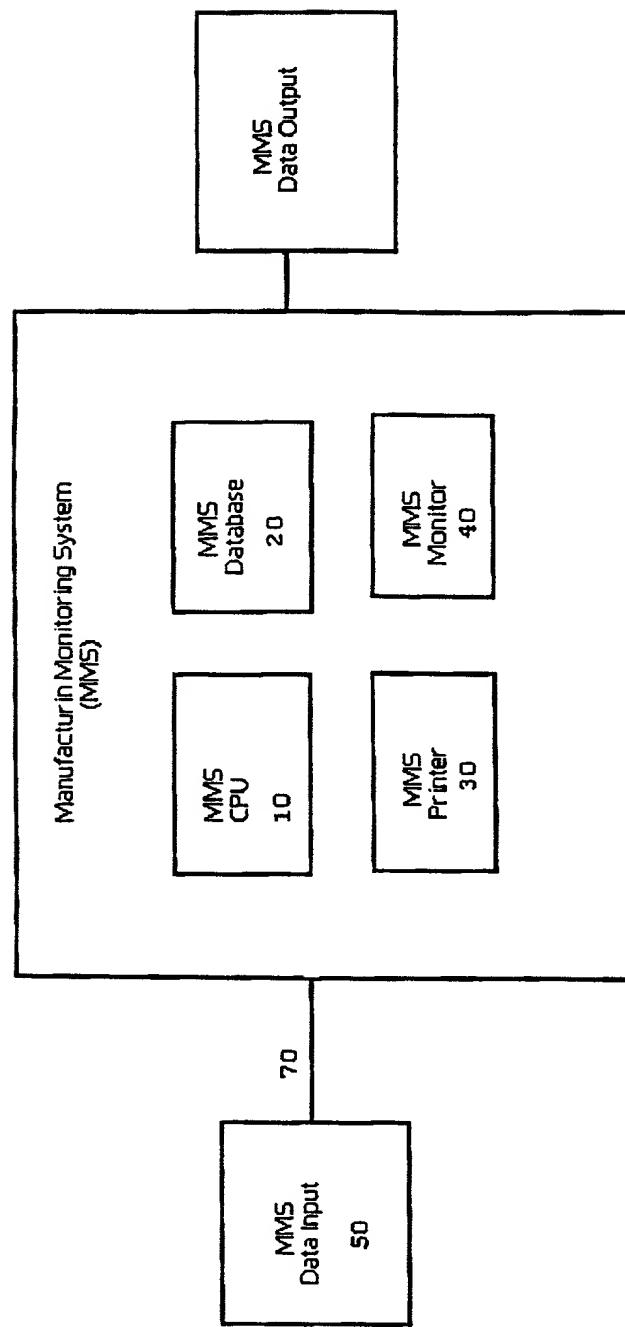


Figure 2

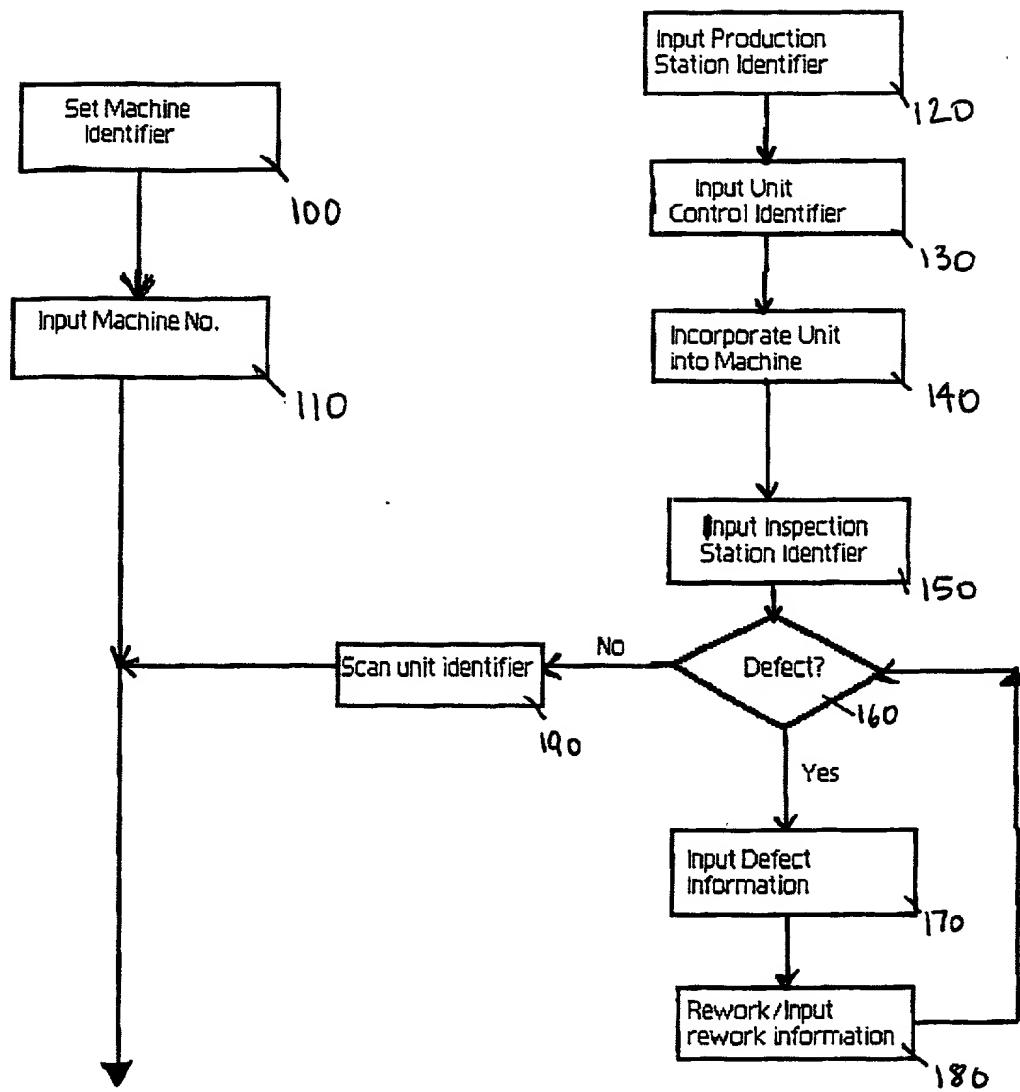


Figure 3

192

Serial No	Date	Month
Machine No	X 5/31/00	May-00
<input type="button" value="List All QA Inspect. Mach."/> <input type="button" value="Print Out Transfer"/>		
QA Insp. Name	<input type="button" value="Inspection Date"/>	
Alicia - 00073	<input type="button" value="Edit"/>	
Ellen - 02120	<input type="button" value="Log on"/>	
Em - 01945	<input type="button" value="Log off"/>	
Heriberto - 00369	<input type="button" value="188"/>	
Rita - 00406	<input type="button" value="188"/>	
Rose - 02365	<input type="button" value="188"/>	
Spicono - 00461	<input type="button" value="188"/>	
Victor - 04508	<input type="button" value="188"/>	
<input type="button" value="191"/>		
Insp Station	Employee #	Defect Time
Defect	<input type="text" value="3"/>	<input type="button" value="192"/>
Grade	<input type="text" value="1"/>	<input type="button" value="193"/>
Responsible	<input type="text" value="1"/>	<input type="button" value="194"/>
Repair	<input type="text" value="0"/>	<input type="button" value="195"/>
<input type="button" value="196"/>		
<input type="button" value="197"/>		
<input type="button" value="198"/>		
<input type="button" value="199"/>		

Figure 3A

Figure 4

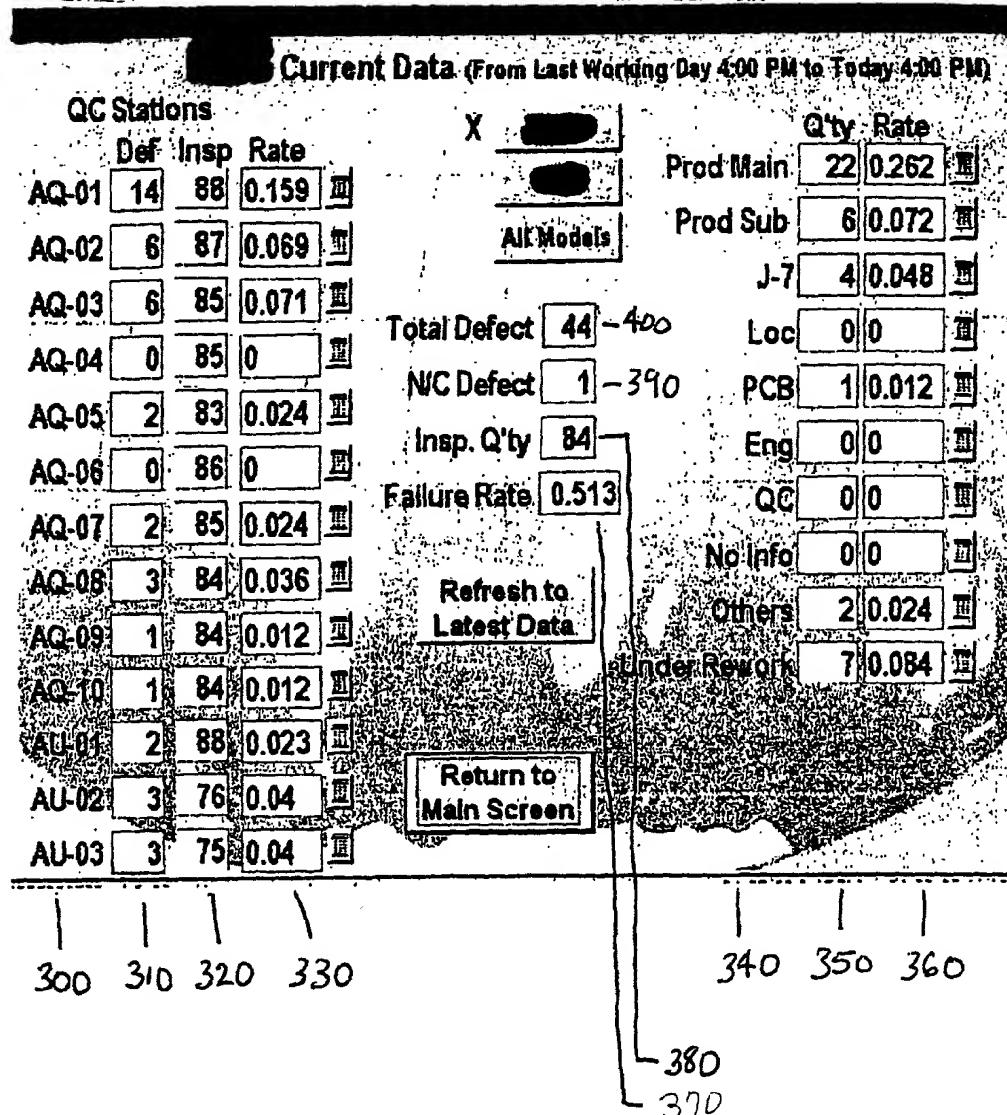


Figure 5

Machine No	Imp. St/Defect	Reason	Report Prod	Dated Line
93500502010	AQ-01 Discn on (2) Duct rear mech. Fan	Connected	PROD AE-07	5/25/00 4:53:37 PM
9350050168	AQ-01 Discn on (2/3) Paper back board	Connected the connector	PROD AE-02	5/25/00 4:54:44 PM
9350050177	AQ-01 Harness out of the tenth rear side mach Base	Put into the clamp	PROD AE-LINE	5/30/00 2:01:58 PM
9350050254	AQ-01 Incomplete locked: Fanite Case	Assy closed (firm)	PROD AV-LINE	5/30/00 1:25:26 PM
9350050238	AQ-01 Loose rivet: Paper back frame	Realign	PROD AC-05	5/30/00 1:01:01 AM
9350050220	AQ-01 M/M: Duct fan	Realigned	PROD AE-07	5/30/00 3:32:19 PM
9370050011	AQ-01 M/S tenth power cord	installed (SCREW)	PROD AE-01	5/30/00 3:21:30 PM
9380050252	AQ-01 M/S screw: Duct (an)	installed the screw	PROD AE-11	5/30/00 8:11:51 AM
9350050252	AQ-01 M/S screw: Duct (an)	PTA #8 error (installed the saddles)	PROD AE-02	5/30/00 1:10:58 PM
9350050202	AQ-01 M/S screw: Duct (an)	Assy: pl. connect position (saddles)	PROD AE-LINE	5/30/00 1:27:01 PM
9350050248	AQ-01 M/S tenth recycle bkt. Screw on 180 side	Replace BICU replaced	PROD AE-07	5/25/00 4:04:24 PM
9350050243	AQ-01 Mis-tidied black hair: Power supply	Replaced scanner PCB	PROD AE-10	5/30/00 11:12:52 AM
9350050177	AQ-01 No display: operation panel	BICU CN- 301 disconnected (connected) Err	PROD AE-10	5/30/00 9:21:40 AM
9350050233	AQ-01 No display: operation panel	Replaced BICU PCB	PROD AE-10	5/30/00 8:24:12 AM
9350050209	AQ-01 No power: machine	SC 366: light stay on	PROD AE-10	5/30/00 8:24:12 AM
9350050205	AQ-01 SC 366: light stay on		PROD AE-10	5/30/00 8:24:12 AM

Figure 6

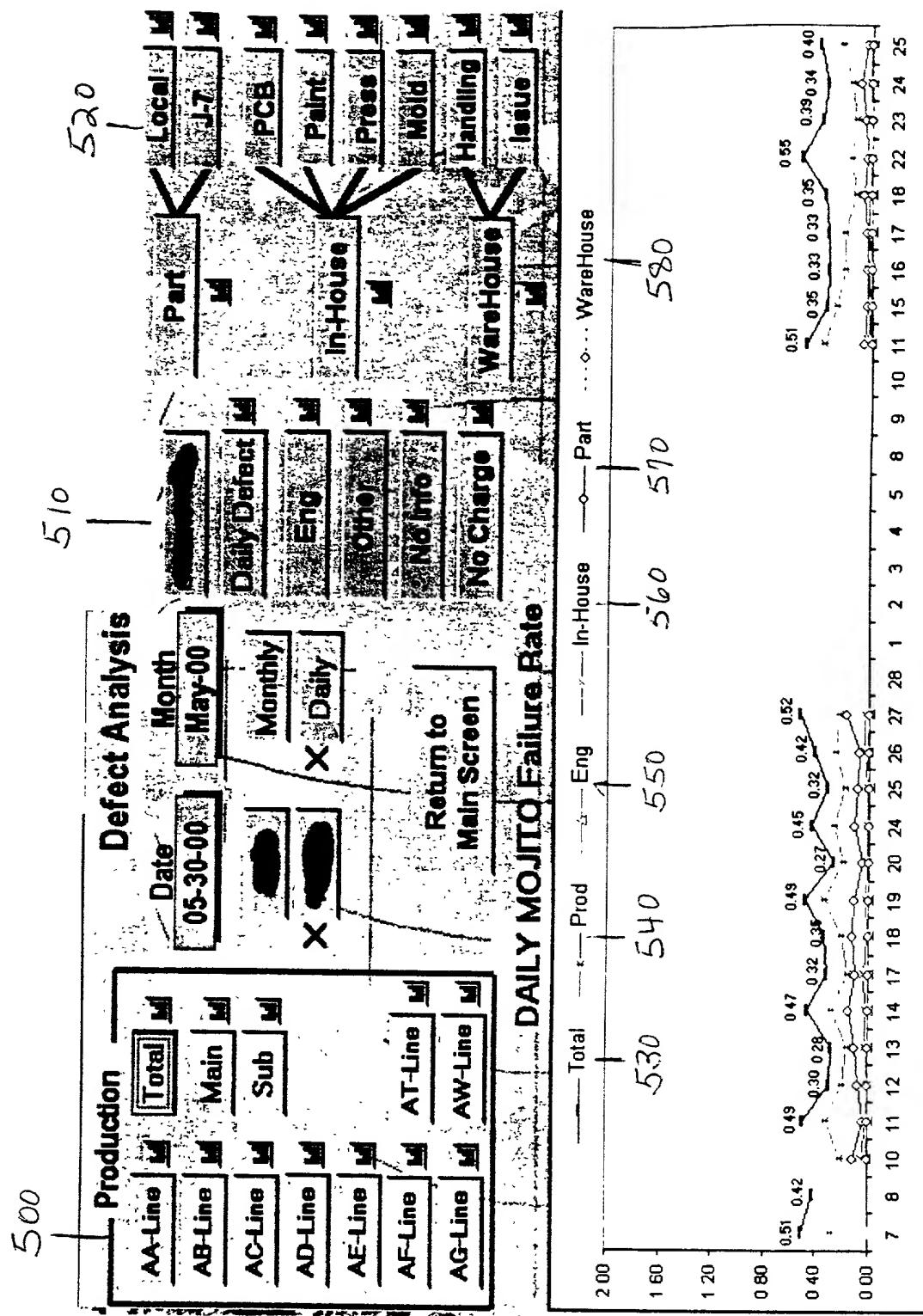


Figure 7

Date	Input			QC Output			Packing Output			Work in Process			Total
	600	610	620	630	640	650	660	670	680	690	700	710	
5/25/00	95	95	95	93	93	93	93	93	93	101	82	0	82
5/24/00	95	100	100	100	100	100	100	100	102	88	0	88	
5/23/00	96	96	105	105	105	115	115	115	115	95	0	95	
5/22/00	82	82	78	78	78	57	57	57	57	114	0	114	
5/18/00	94	94	85	85	85	86	86	86	86	89	0	89	
5/17/00	91	91	87	87	87	115	115	115	115	81	0	81	
5/16/00	94	94	90	90	90	60	60	60	60	105	0	105	
5/15/00	86	86	90	90	90	94	94	94	94	71	0	71	
5/11/00	93	93	85	85	85	82	82	82	5	87	79	0	79
5/10/00	66	7	73	7	68	75	1	74	75	68	5	73	75
5/9/00	91	91	91	85	85	85	84	84	84	3	72	3	72
5/8/00	73	73	73	70	70	70	81	81	81	3	65	3	65
5/5/00	62	62	64	64	64	1	63	64	3	73	3	73	76

Figure 8

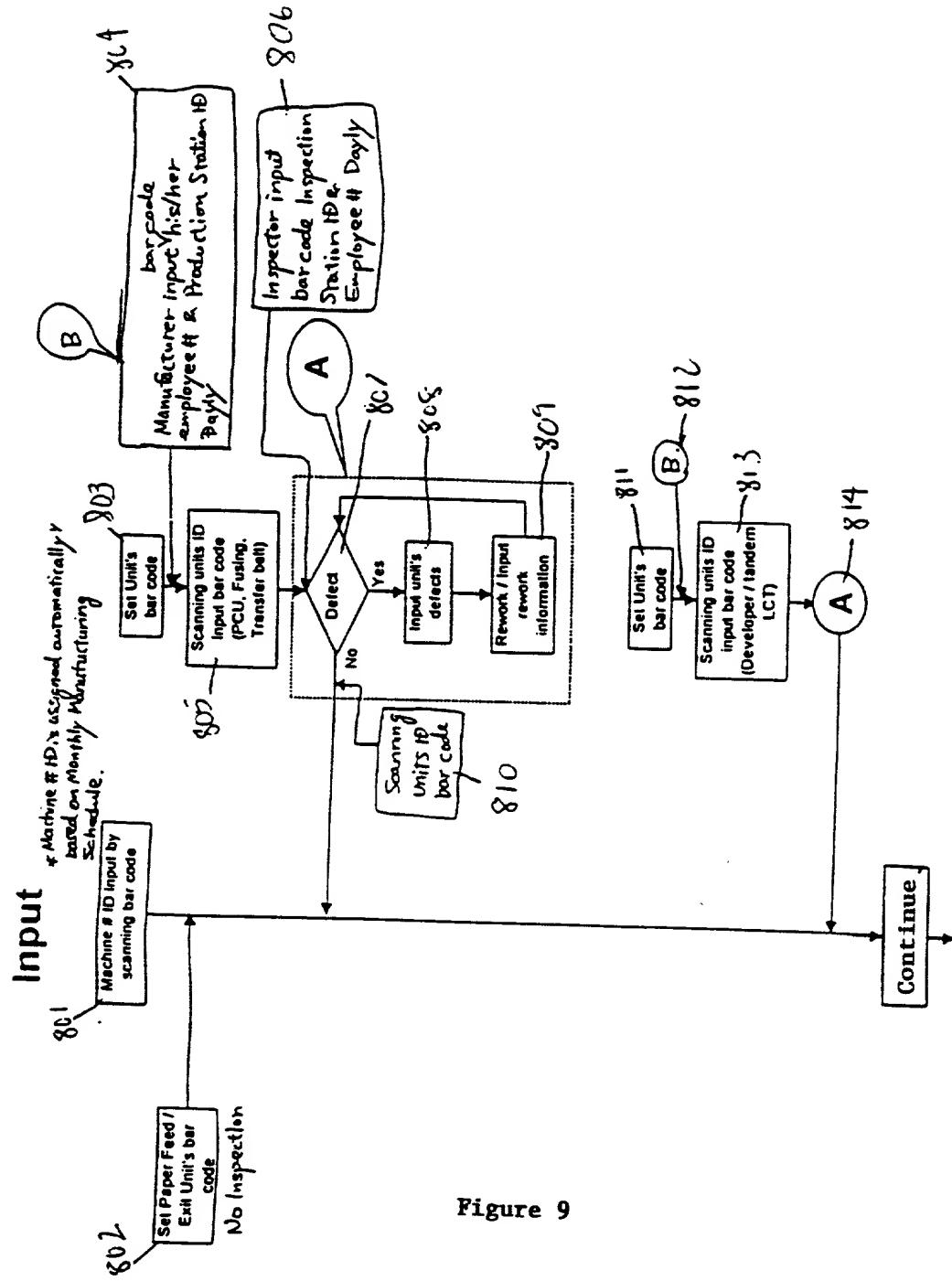


Figure 9

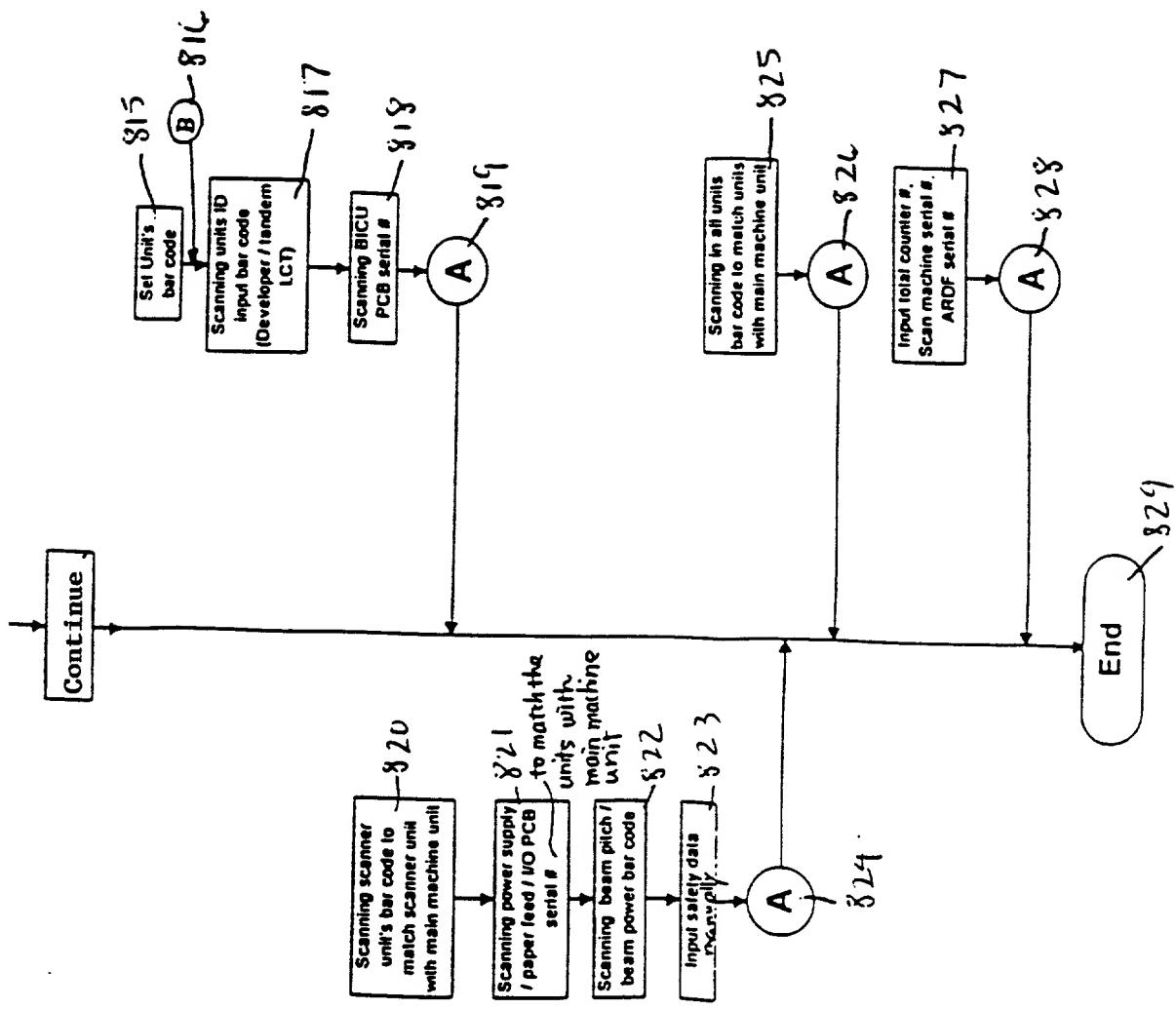


Figure 9A